



## FALCON RIDGE

2505 Bypass Rd, Flemingsburg, KY 41041  
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### Instructions for Installation and Care of Oreion Epic 4x4 Diamond Plate Aluminum Roof MD-EPIC-HT01

1. Check over the parts included in the carton with the parts list shown below:

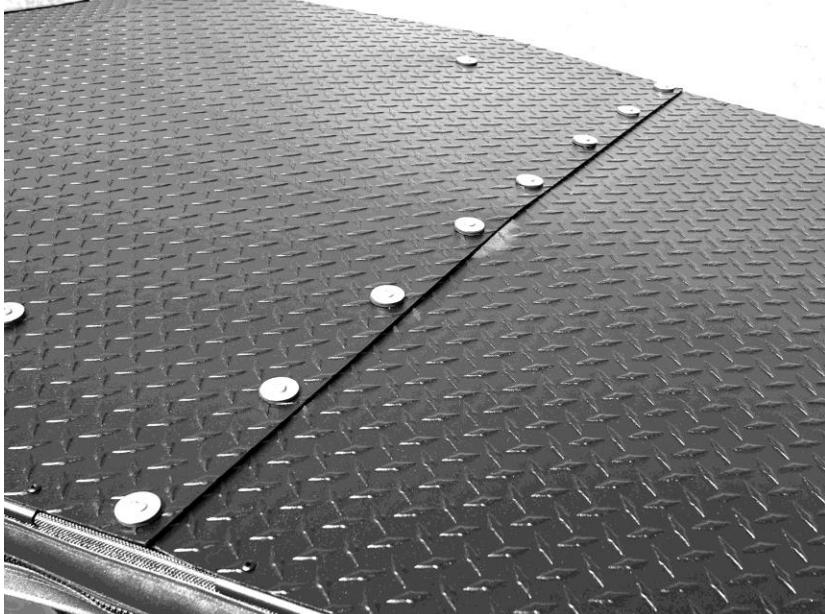
|                                 |         |
|---------------------------------|---------|
| 40" Side Bulb Gasket -----      | 1 each  |
| 1 ½" Loom Clamp -----           | 8 each  |
| 1" Bolts -----                  | 14 each |
| Large Rubber Washers-----       | 14 each |
| Large Stainless Washers-----    | 14 each |
| Small Washers -----             | 14 each |
| Locknuts -----                  | 14 each |
| 47.5" Rubber Strip -----        | 1 each  |
| 2" Rubber Strips -----          | 10 each |
| 6" Slide-in Velcro Tab -----    | 2 each  |
| 6" adhesive Velcro Strips ----- | 2 each  |

## **2. Hard Top**

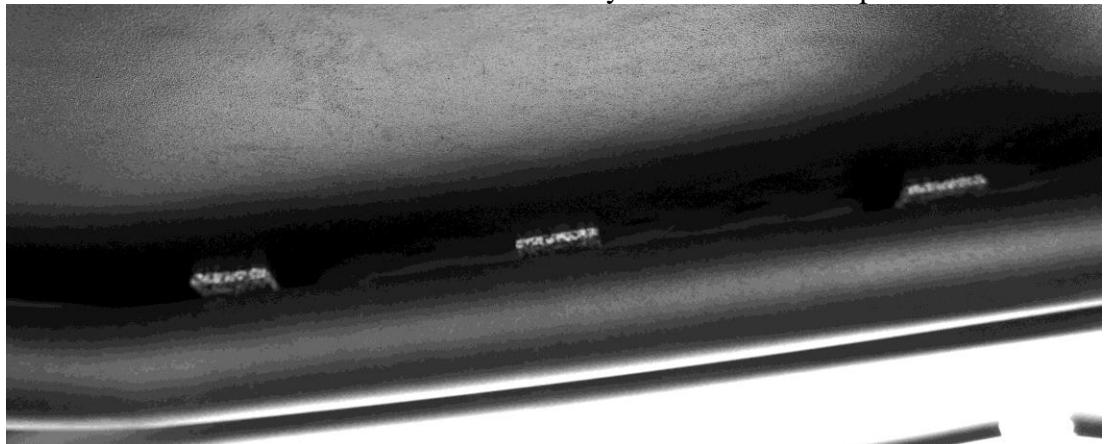
- a. Begin by installing the gasket across the front. See photo below for proper placement.



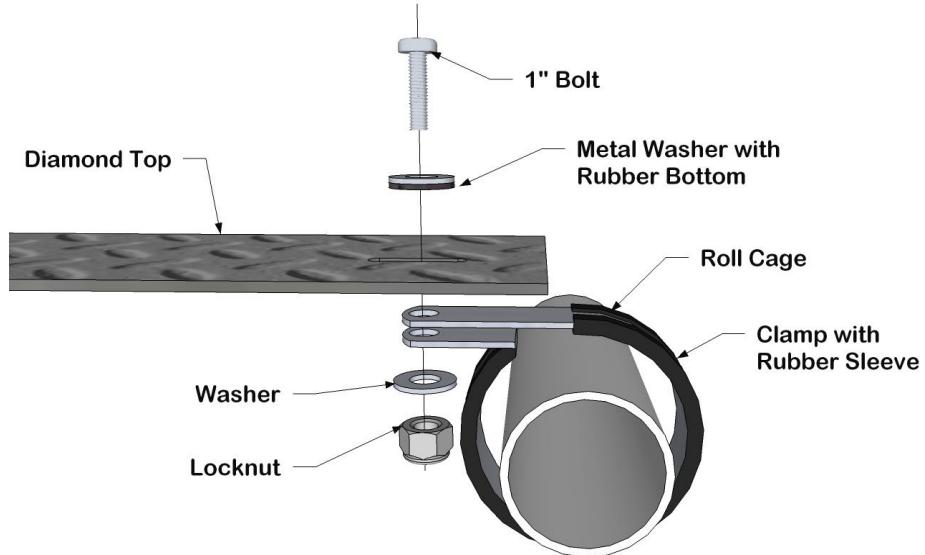
- b. Now place the 47.5" rubber strip on top of the front edge of the rear section of the roof. The strip will cover all the holes along this edge. Make sure it is well adhered to the roof and then take a razor or knife and cut the holes out. Then place the front roof section on top of the rear section and bolt them together using the round holes. The long holes will be used to attach the roof to the roll cage.



- c. Next place the top on the vehicle and line the front up with the top of the windshield. Look to see where the top is going to touch the bars running down the middle. Take the top back off and attach the 2" rubber strips to the bottom surface where it will hit the bars to alleviate any noise. Please see photos below.



- d. Now replace the top on the vehicle and proceed to clamp it to the roll cage. Use the four  $1 \frac{1}{2}$ " clamps to attach the top. The 1" Bolts will run down through the top and then through the clamp. The diagram below shows how to install clamps.



- e. After the Top is secured with the clamps the last step is to take the two 6" Velcro Tabs and slide them into the two channels along the front edge of the roof. Use the two 6" adhesive Velcro strips and place them along the bottom of the window frame as shown in the photos below. Then pull the tabs down tight and attach them to the adhesive strips to hold the front edge down.



