

  
**Installation Instructions for      Rear Window for Polaris Ranger 1000**  
**TA010RWDSEC-PR1000**

**Warnings and Product Liability Disclaimer**

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation.

- A. Carefully lay window panel on flat surface; peel back the protective sheeting around the outer edges only enough to reveal the pre-drilled mounting holes. Do not peel off the protective sheeting completely at this time! See picture 1.



Picture 1



Picture 2

- B. Insert supplied rubber grommets into the pre-drilled holes. See picture 2. Properly installed, the grommets' shoulder edges are uniform on both sides of the window. See picture 2A.



Picture 2A



Picture 3

- C. Place large black plastic sleeve spacers with flanged edge into each rubber grommet. Note: The window has white plastic on one side and clear on the other. Flange goes on the outside (white plastic) of the window. See picture 3. Locate the two supplied side bulb seals. Roll the shortest piece of bulb seal between the two tabs at the top of the windshield with the bulb to the interior (clear plastic). If needed, carefully tap on with a soft hammer. Roll the longer piece, starting at the outer side of the tabs, around the window until you reach the tab on the opposite side of the window. See picture 4.



Picture 4



Picture 5

- D. Locate two supplied  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " stainless steel screws and two supplied  $\frac{1}{4}$ -20 nylock nuts. Holding the window into position, insert one  $\frac{1}{4}$ " screw through each of the top washers and grommets and secure with the nylock nuts. Loosely tighten. See Picture 5.
- E. Locate two supplied small metal brackets, two supplied  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " stainless steel screws, and two supplied  $\frac{1}{4}$ -20 nylock nuts. Align the small brackets with the lower holes of the window. As done in Step D, insert one  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " screw through each of the spacers and brackets. Secure with the  $\frac{1}{4}$ -20 nylock nuts. Loosely tighten. See Picture 6A and 6B.



Picture 6A



- F. Locate two supplied large metal brackets and two supplied  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " screws. Align one of the brackets at each of the center holes of the window. As done in the previous steps, insert one  $\frac{1}{4}$ -20 x  $\frac{3}{4}$ " screw through the spacer and grommet into the metal bracket. Loosely tighten. See picture 7A and 7B. Once all screws are started and the window is aligned properly, tighten all hardware securely.



Picture 7A



Picture 7B

- G. See Picture 8 for final installation.



Picture 7B