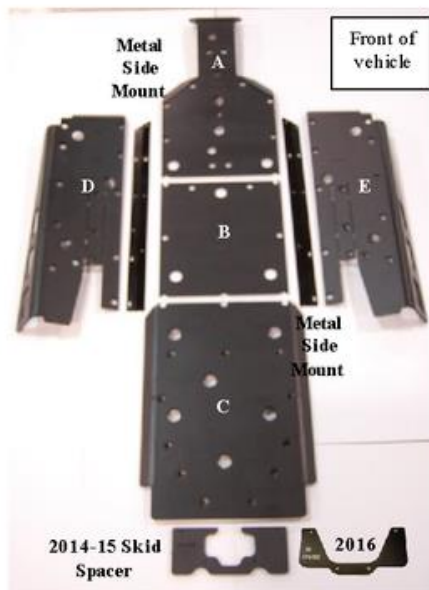




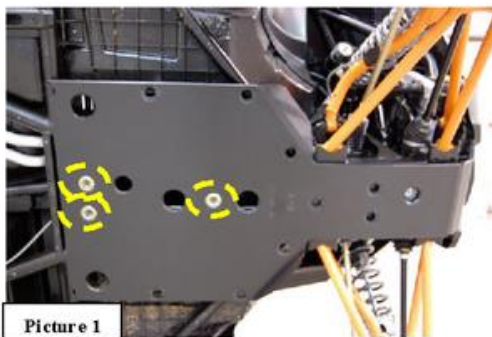
Installation Instructions for Polaris RZR XP 1000  
Full Skid with either Integrated Side Slider Nerfs or Trimmed Sliders (to work  
with Pure Polaris Extreme Kick-Out Steel Nerf Bars)  
**TA012FULLSKIDEC-RZR1000**

Warnings and Product Liability Disclaimer

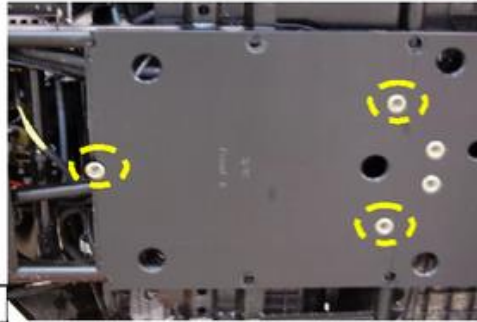
This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation.



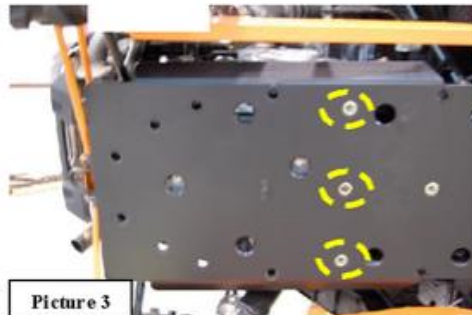
- A. To ease installation, gently tip vehicle onto its side and support securely. Remove the OEM skid pan. Discard. Retain all washers and fasteners – they will be reused.
- B. Locate Panel A of your Trail Armor skid plates. Place Panel A at the front of the vehicle. Insert three of the removed OEM bolts and bowl washers into the three center rear holes of the Panel A. Loosely tighten. See Picture 1.



- C. Locate Panel B. Align Panel B with Panel A's lap joint. Insert three of the removed OEM bolts and bowl washers into the three center holes of Panel B. See Picture 2.

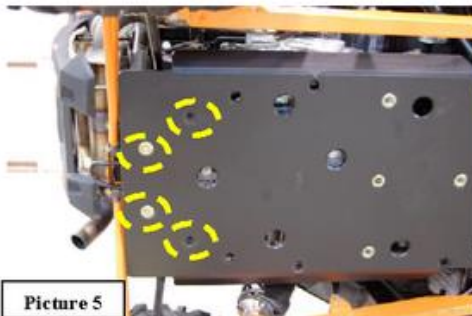


Picture 2



Picture 3

- D. Locate Panel C and spacer (XP1K-S-C or XP1K-S-C-16). Install Panel C by aligning the lap joint with Panel B's lap joint. Install three removed OEM bolts and bowl washers into the three holes to the rear of Panel B and C's lap joint. See Picture 3. Place Panel C's spacer in between Panel C and the vehicle's rear frame so that the four holes in the spacer are aligned with the four rear holes of Panel C. Once spacer is in place, insert two supplied 2" hex flange thread cutting bolts in the two rear holes of Panel C through the spacer and into the OEM holes of the frame. See Picture 5.



Picture 5

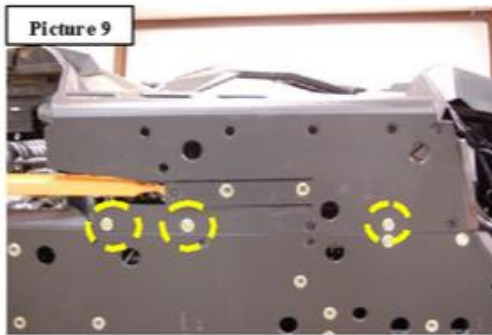
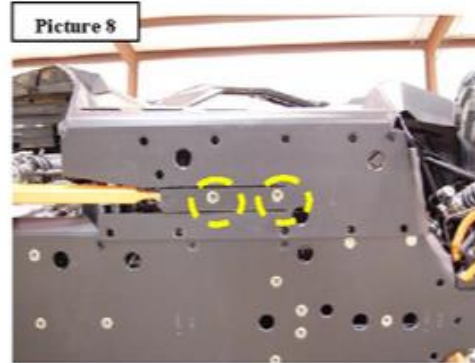
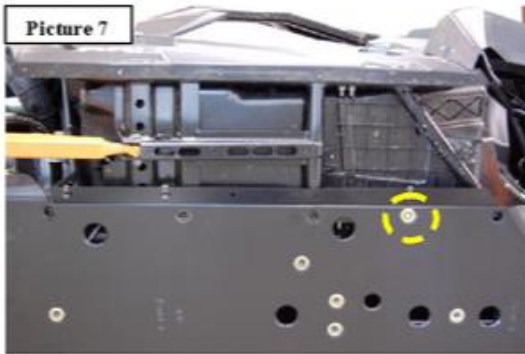


Picture 6

- E. Using the metal nerf bracket R (right), install 4 supplied 1/4-20 u-nuts over the four slotted holes. See Picture 6. Install bracket R in between the frame and Panels A and B. Align pre-drilled holes in the bracket to the

center of the mounting holes in panels A and B. Insert a supplied  $\frac{1}{4}$ -20 x 1" hex flange screw and bowl washer from Pack 1. See Picture 7. Loosely tighten.

- F. Locate Panel D. Place Panel D so that it is aligned with the OEM holes and pre-drilled holes in the metal bracket. Insert two removed OEM bolts and supplied bowl washers from Pack 2 in the OEM holes into the trailing arm brace. See Picture 8.



- G. Insert three supplied  $\frac{1}{4}$ -20x1" hex flange and bowl washers from pack 2 into the three u-nuts installed on metal bracket. See Picture 9. Be sure Panels A, B and D are aligned properly. Tighten installed bolts. Locate one supplied 1" self-drilling screw and bowl washer from Pack 2. Install it into the third hole on the skid into the trailing arm brace. See Picture 10.





- H. Next, locate one supplied 1 ¼ self drilling screw and OEM bowl washer. Install it in the front outer hole of Panel A where Panels A and D meet. See Picture 11. Install a supplied 1 ¼ self drilling screw and bowl washer from Pack 2 into the hole next to the previously installed screw in Picture 11. See Picture 12. To finish Panel D's installation, using six supplied 1 ½" self drilling screws and bowl washers from Pack 2, install them into the remaining mounting holes in Panel D. Start with the mounting hole next to the trailing arm bolt. See Picture 13.

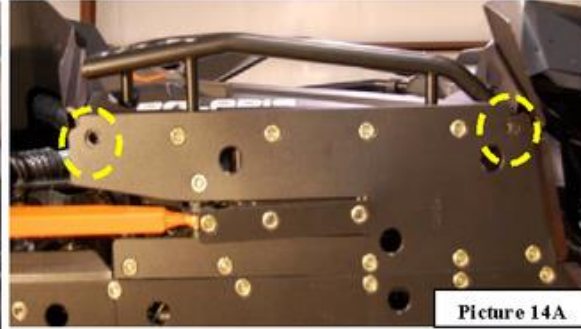
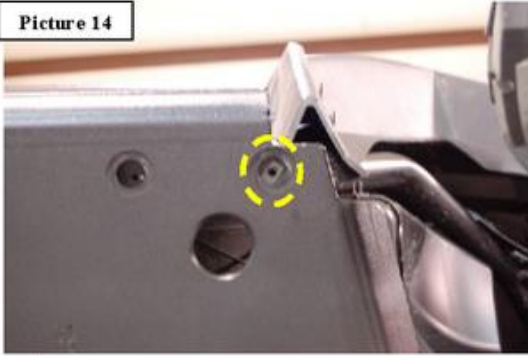
***To install Trail Armor's standard nerf sliders (rolls up to protect rocker panels) follow step I and K below.***

- I. Leave open the front corner mounting hole of Panel D. Once all screws are installed (except for the front mounting hole), drill a hole into the OEM plastic using a 3/8 drill bit. Be sure to drill in the center of the mounting hole. After hole is drilled, install supplied ¼-20 U-nut from Pack 2 over OEM plastic where hole was drilled. See Picture 14. Install supplied ¼ - 20 x 1" hex flange screw and washer from Pack 2 into the U-nut. Repeat other side for Panel E installation.

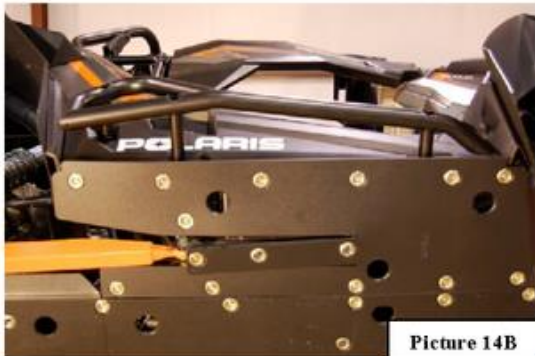
***To install Trail Armor's trimmed sliders (works with the Pure Polairs metal nerf bars) follow step J and K below.***

- J. Leave open the front and rear corner mounting hole of Panel D. Once all screws are installed (except for the front and rear mounting holes), drill a hole into the OEM plastic using a 3/8 drill bit. Be sure to drill in the center of the mounting hole. After hole is drilled, install supplied two ¼-20 U-nut from Pack 2 over OEM plastic where holes were drilled. See Picture 14A. Install supplied two ¼ - 20 x 1" hex flange screw and washer from Pack 2 into the U-nuts. See Picture 14B. Repeat other side for Panel E installation.

Picture 14



Picture 14A



Picture 14B



Picture 15

- K. Locate two supplied 1/4-20 X 3/4" slotted indented hex washer head thread cutting screw, type f zinc screws from Pack 1 and OEM bowl washers. Install them at the very front of Panel A into the bash plate skid. Be sure edge is pushed upward and parallel with the OEM lower plastic. See Picture 15. Insert two supplied 1 1/4" self-drilling screws into the two mounting holes on the outer edge of the engraving of Panel A. See Picture 16. The remaining mounting holes of Panels A, B and C will be mounted with the remaining 1 1/2" self-drilling screws. Note: If needed use a center punch to tap a starting point in the center of the round frame to keep self-drilling screws from moving while being installed. Ensure all panels are aligned. Tighten all fasteners.

Picture 16

