



TRAILARMOR.COM
839 HWY 2 CORINTH, MS 38834
(662) 233-5700

Installation Instructions

Installation Instructions for Polaris Pro XP iImpact Trailing Arm Guards TA012IMPTAG-PRO-XP

Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation.



- Remove tires prior to beginning for easier install. Always secure vehicle with safety stands.
- Prior to installation, there is a debris scraper and bracket which extend out into the wheel. This will need to be removed temporarily. Discard the bolts and nuts which hold the scraper bracket to the frame. See Picture 1. Once the bracket is removed, there will be two OEM bolts and nuts holding the debris scraper to the scraper mounting bracket. Remove these temporarily. Retain as they will be reused. See Picture 2. If the scrapers are re-installed with factory wheels, the side opposite from the holes will need to be cut down $\frac{1}{2}$ ".



- Locate two supplied 5/16-18 x 1- $\frac{1}{4}$ hex head bolts. Insert these through the top holes of the bracket. These will be partially installed first because they cannot be accessed with the lower bolts and nuts installed. Refer back to Picture 2. Reinstall the two previously removed bolts through the lower holes of the bracket, through the debris scraper, through the rear scraper bracket, and secure with the OEM nuts. Again, refer back to Picture 2. **DO NOT INSTALL BACK ONTO THE VEHICLE.** This will be done in a later step of the install.

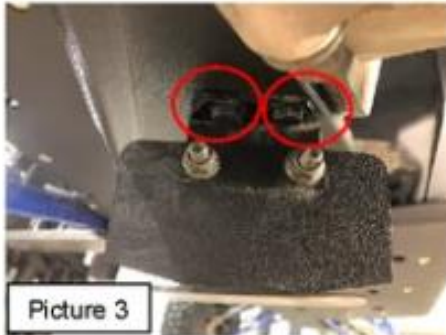


TRAILARMOR.COM
839 HWY 2 CORINTH, MS 38834
(662) 233-5700

Installation Instructions

Installation Instructions for Polaris Pro XP iMPact Trailing Arm Guards TA012IMPTAG-PRO-XP

- D. Locate the rear Trail Armor guard (engraved XP-PRO-DR or XP-PRO-PR) and two supplied thin 5/16-18 nylock nuts. Holding the guard into position, insert the exposed bolts of the bracket assembly through the guard, through the trailing arm, and secure with the thin nylock nuts. Tighten enough to pull the guard snug against the trailing arm. See Picture 3.



- E. Locate three supplied #14 x 1" TEK self-drilling screws and three supplied bowl washers. Center the front of the guard over the trailing arm. Install one self-drilling screw and bowl washer into each of the three pre-drilled holes of the guard into the trailing arm. See Picture 4. Finish install of guard by securing the 5/16-18 thin nylock nuts installed in Step D. Repeat for the opposite side.

Replace tires and wheels, tighten securely, and check all lug nuts.